



SHORE A POLYURETHANES

"Dedicated to QUALITY, SERVICE, SAFETY, and INNOVATION"

**F-62 FR A/B
FIRE RETARDANT, 60 SHORE A
POLYURETHANE ELASTOMER**

PRODUCT DESCRIPTION:

The F-62 FR A/B system is a production oriented fire retardant system. It features a work time which allows time to vacuum de-air and cast detailed or large parts by hand, or by use of metered dispense equipment.

PRODUCT HIGHLIGHTS:

- Does not contain MOCA, MDA, or TDI
- Machine dispensable by simple volume ratio
- Hand mixable and castable by simple weight ratio

PHYSICAL PROPERTIES:

Hardness, Shore A ASTM D-2240.....	60 ± 2
Density, (g/cc) ASTM D-792	1.09
Color/Appearance.....	Translucent Pale Yellow
Tensile Strength, (psi) ASTM D-412	625
Elongation, (%) ASTM D-412	310
Tear Strength, (pli) ASTM D-624	60
Shrinkage, (in./in.) linear ASTM D-2566	0.002

HANDLING PROPERTIES:

Mix Ratio (by weight):

Part A	60 parts by weight
Part B	100 parts by weight

Mix Ratio (by volume):

Part A	50 parts by volume
Part B	100 parts by volume

Specific Gravity:

Part A	1.21
Part B	1.03

Viscosity, (cps) @ 77°F (25°C) Brookfield:

Part A	650
Part B	750
Initial Mixed	700

Work Time, (100g mass) @ 77°F (25°C)..... 6 - 7 minutes

Gel Time

10 minutes

Demold Time @ 77°F (25°C)..... 3-4 hours

CURE SCHEDULE/HEAT CURING:

Most of the physical properties can be achieved in 5-7 days at ambient temperature, 77°F (25°C). In order to achieve maximum physical properties, a post cure with heat is required. BJB recommends 24 hours at ambient temperature, 77°F (25°C), followed by 16 hours at 160°F (71°C).

STORAGE:

Store at room temperature in a dry place. Unopened containers will have a shelf life of 6 months from date of shipment when properly stored under normal conditions at 75°F (24°C). NOTE: The F-62 FR A/B components, in liquid form, will darken with age. Opened containers of material should be purged with dry nitrogen prior to replacing lids or caps to prevent moisture contamination. F-62 Part A may partially freeze below 65°F (18°C). Warming to 80°-90°F (27°-32°C) will return product to a liquid state.

PACKAGING:

Gallon kits	4.8 lbs. A, 8 lbs. B
5-Gallon kits	24 lbs. A, 40 lbs. B
55-Gallon kits	240 lbs. A, 400 lbs. B

SAFETY PRECAUTIONS:

Use in a well-ventilated area. Avoid contact with skin using protective gloves and protective clothing. Repeated or prolonged contact on the skin may cause an allergic reaction. Eye protection is extremely important. Always use approved safety glasses or goggles when handling this product.

IF CONTACT OCCURS:

- Skin:** Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. It is *not* recommended to remove resin from skin with solvents. Solvents only increase contact and dry skin. Seek qualified medical attention if allergic reactions occur.
- Eyes:** Immediately flush with water for at least 15 minutes. Call a physician.
- Ingestion:** If swallowed, call a physician immediately. Remove stomach contents by gastric suction or induce vomiting only as directed by medical personnel. Never give anything by mouth to an unconscious person.

Refer to the Material Safety Data Sheet before using this product.