



SOLVENT SOLUBLE RELEASE PARTING FILM RF-5124

PRODUCT DESCRIPTION:

RF-5124 is a spray applied parting film that is designed to seal wood, plaster, and clay surfaces. Generally it is applied over lacquer based sealers applied on wood and plaster to insure that a clean release can be achieved. After RF-5124 is applied and is dry, release waxes can be applied. B.J.B. recommends using Meguiar's #87 paste wax.

If the surface cannot be touched by application of release waxes then spray releases may be used over the RF-5124. In many cases the use of the water soluble parting film RF-5215 sprayed over the RF-5124 surface provides easy separation of plastics fabricated on porous and moisture containing materials.

NOTE:

RF-5124 is soluble only with solvent, such as a medium speed lacquer thinner, and it cannot be used without additional release agents applied on top of it for easy separation. Best results are achieved when applying RF-5124 by using a low-pressure siphon type spray gun. Lacquer thinner may be added for thinning.

CAUTION:

High air pressures used when spraying often causes rough surface condition. Reduce air pressure until a uniform smooth coating is achieved. Overthinning can also cause a similar condition to occur.

STORAGE AND HANDLING:

Store at 65°-90°F (18°-32°C) in a dry place. After use, reseal container and store in approved flammable storage cabinet or area. Do not store in a refrigerator or cold room. Prior to using, blend thoroughly. If thinning is required use lacquer thinner sparingly. Material should be above 65°F (18°C) when mixing.

SAFETY PRECAUTIONS:

Use in a well-ventilated area. Avoid contact with skin using protective gloves and protective clothing. Repeated or prolonged contact on the skin may cause an allergic reaction. Eye protection is extremely important. Always use approved safety glasses or goggles when handling this product.

IF CONTACT OCCURS:

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. It is *not* recommended to remove resin from skin with solvents. Solvents only increase contact and dry skin. Seek qualified medical attention if allergic reactions occur.

Eyes: Immediately flush with water for at least 15 minutes. Call a physician.

Ingestion: If swallowed, call a physician immediately. Remove stomach contents by gastric suction or induce vomiting only as directed by medical personnel. Never give anything by mouth to an unconscious person. Contact a physician immediately.

Refer to the Material Safety Data Sheet before using this product.